

# RJM STAMPING COMPANY

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*“AN ECONOMICAL WAY TO PRODUCE PARTS IN QUANTITIES,  
FROM A PROTOTYPE TO 100,000 PLUS PIECES WITH A SHORT LEAD TIME.”*

## STAMPINGS:

- CAPACITY: 22 TONS TO 190 TONS
- BLANK SIZE: UP TO 18" BY 30" \*CAN BLANK OUTSIDE THESE DIMENSIONS, INQUIRE IF NEEDED\*
- MATERIAL THICKNESS: 0.008" TO 0.312"
- ALLOYS: COLD ROLLED STEEL, HOT ROLLED STEEL, BAR STOCK, COPPER, BRASS, STAINLESS STEEL, 4130 ALUMINUM  
\*INQUIRE ABOUT OTHERS\*
- QUANTITIES: PROTOTYPE TO 100,000+

## TOOL & DIE:

- DIE TYPES: COMPOUND, PROGRESSIVE, STATIONARY
- LEAD TIME: 4 WEEKS FOR SAMPLES (STANDARD)
- EQUIPMENT: WIRE EDM, MILLS, LATHES, GRINDERS

## SECONDARY OPERATIONS:

### ASSEMBLIES:

- RIVET INSTILATION- PEM NUT INSTILATION- WELD STUD- WELDED ASSEMBLIES- HINGE- ELECTRONIC ASSEMBLIES

### MACHINING:

- CNC- LATHE- MILL- WIRE EDM- GRINDING

### WELDING:

- MIG - TIG- STICK- WELD STUDS- PROJECTION- SPOT

### PLATING:

- ZINC - ZINC PHOSPHATE - ANODIZING - ELECTROPLATING - ELECTROLESS NICKEL - PASSIVATE - SILVER / GOLD
- RHODIUM / BAKE / TIN - COPPER - POWDER COAT - \*OTHERS AVAILABLE UPON REQUEST\*

### LASER CUTTING SERVICES:

- UP TO 4000 WATTS - SHEETS UP TO 84" X 244"

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NOTES: